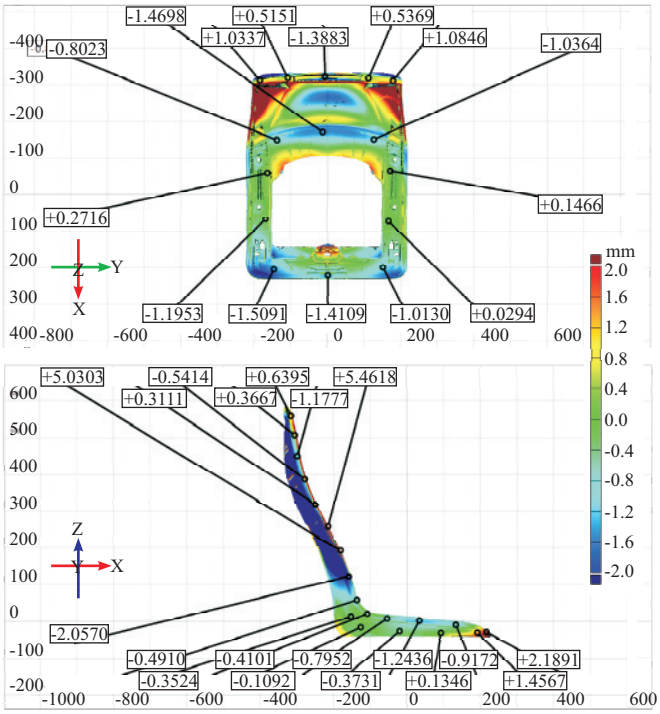

Fig. 15. Seat deviations after cooling in L free position

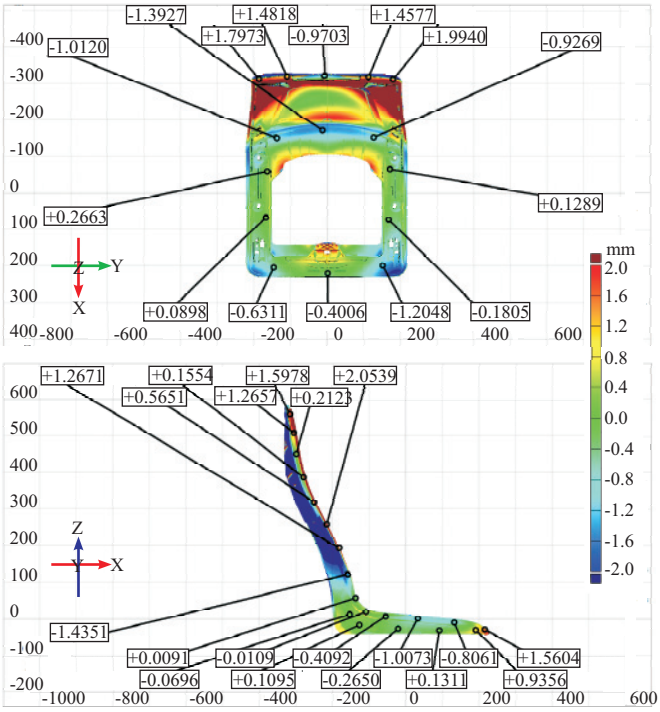

Fig. 16. Seat deviations after cooling in V blocked position

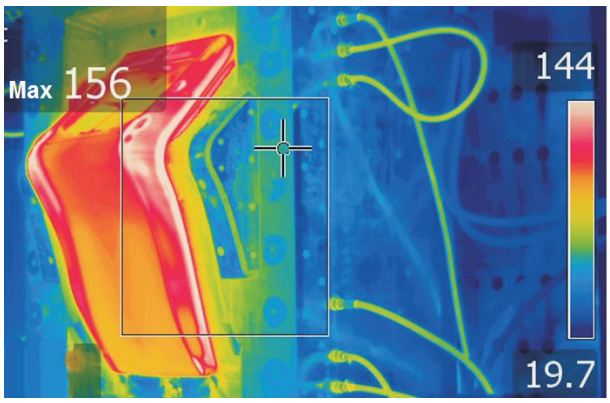

Fig. 17. Thermal analysis of mold with a seat just after opening

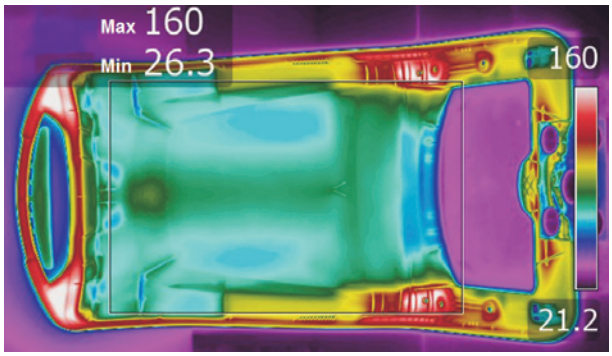

Fig. 18. Seat during cooling

CONCLUSIONS

The research performed on a plastic bus seat after injection showed how modern measurement techniques can improve manufacturing process and a product itself. Application of static and dynamic photogrammetry as examples of coordinate measuring technique gave a lot of data to analyze regarding behavior of machine and geometry of seat. Furthermore, thermography was applied in order to investigate injection and cooling process made it possible to optimize molding and to get more repeatable product and more stable production.

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